

Date: Thursday, 24/07/2008 8:21:26 AM
 User: Melanie Fauteux

Process Sheet

Duplicate

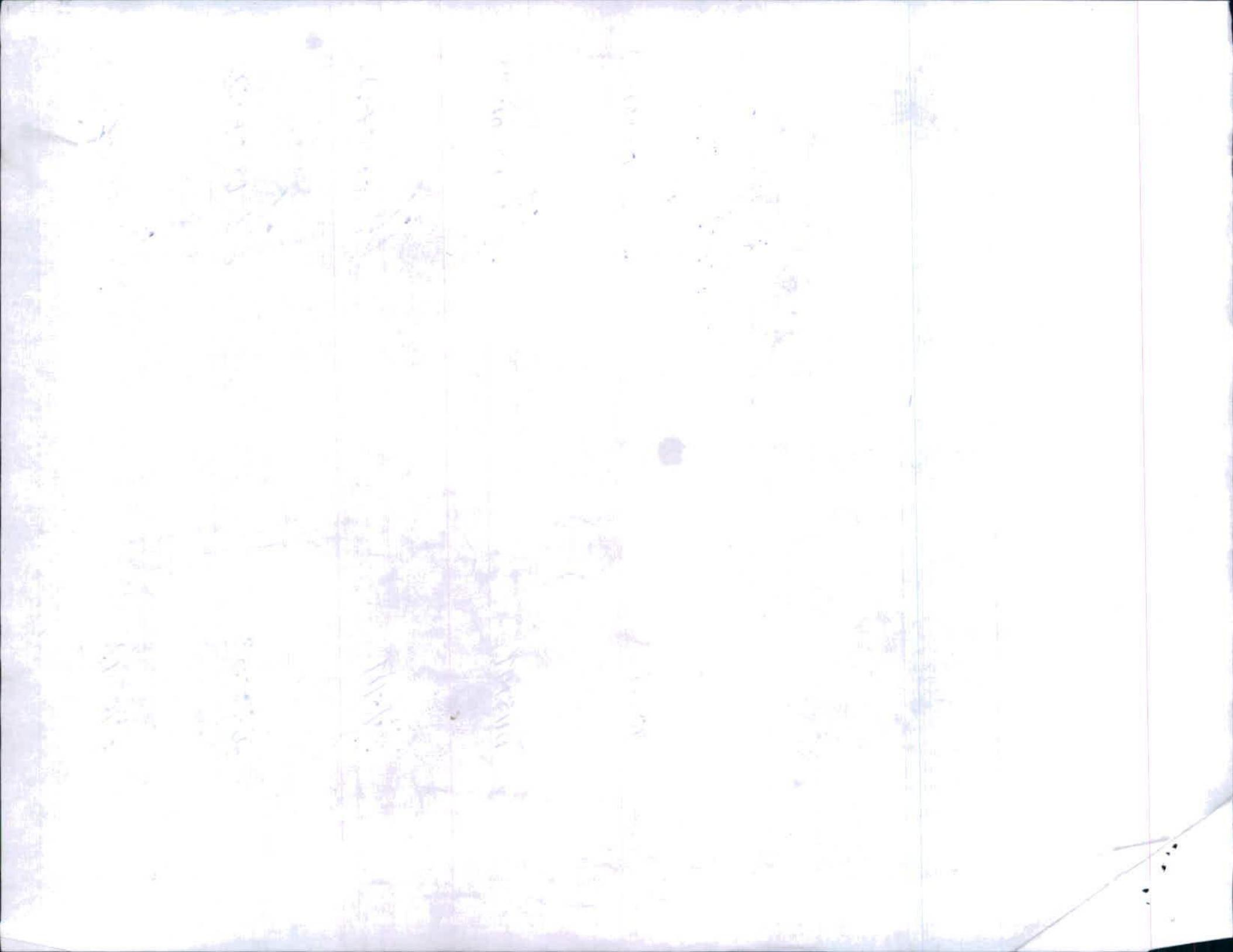
Customer	CU-DAR001 Dart Helicopters Services				Drawing Name	AFT ADJUSTABLE BLADE SUPPORT ASSY	
Job Number	40607				Part Number	PB674300113	
Estimate Number	13436				Drawing Number	B6743001 P.8	
P.O. Number					Project Number	N/A	
This Issue	24/07/2008	S.O. No.	:		Drawing Revision	B1	
Prsht Rev.	NC				Material		
First Issue	17/07/2008	Type	:	LARGE FAB ASSY	Due Date	24/07/2008	Qty: 5 Um: Each
Previous Run							
Written By							
Checked & Approved By	MF 08-07-04						
Comment	Est Rev:A 08-06-26 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PB6743001255	Inner Tube	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Inner Tube batch: 40591	
2.0	PB6743001249	Inner Tube Bushing	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Inner Tube Bushing batch: M18141	
3.0	PB6743001253	Gusset	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Gusset batch: 340717	
4.0	PB6743001254	Gusset	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Gusset batch: 340053	
5.0	PB674300167	PB67-43001-67	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) PB67-43001-67 batch: 340243	



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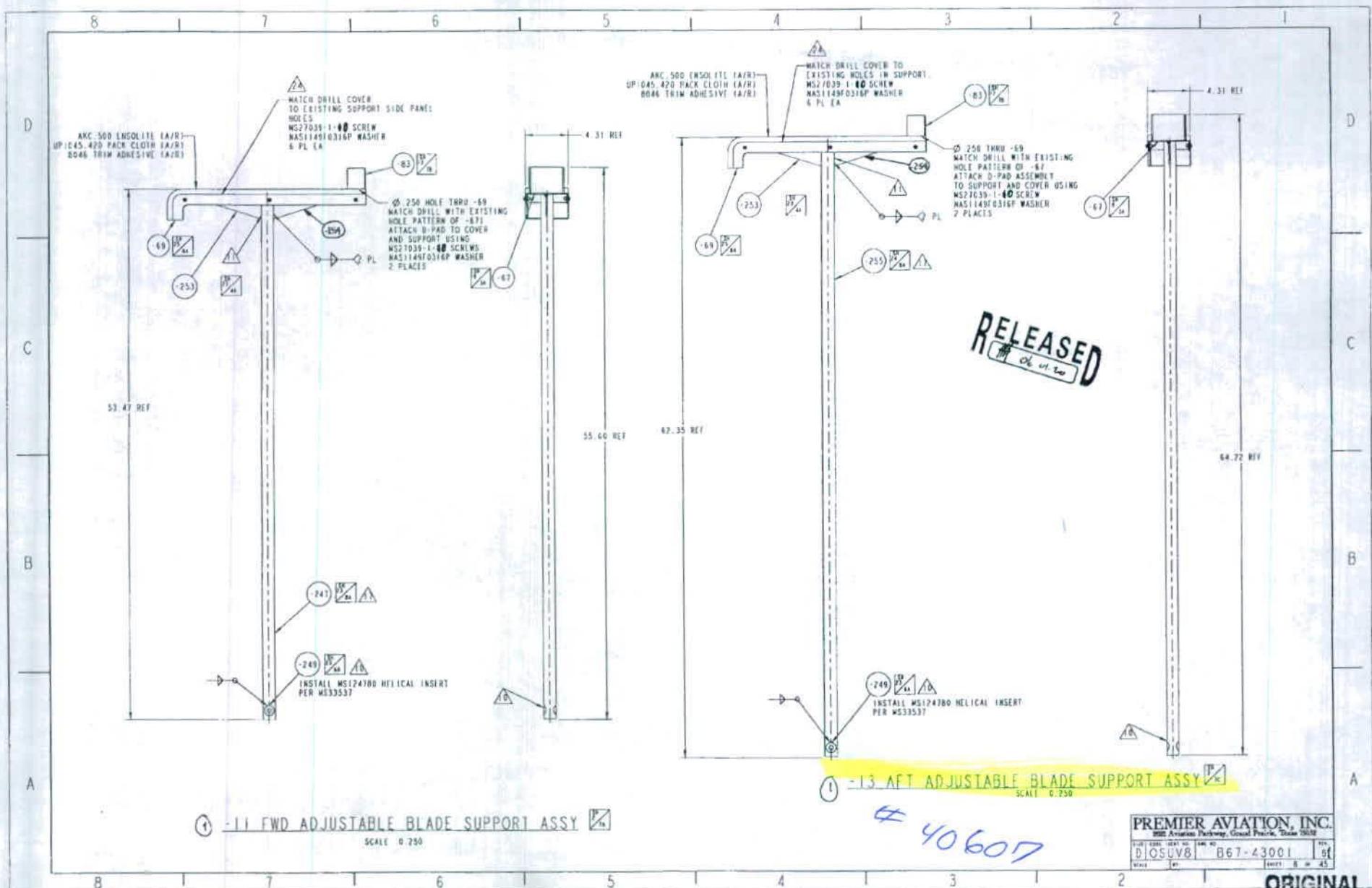
Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: AFT ADJUSTABLE BLADE SUPPORT ASSY
Job Number: 40607		Part Number: PB674300113
Job Number:		
Seq. #:	Machine Or Operation:	Description :
		1:40 320° 2:10
START TIME:		08/07/31
OVEN TEMPERATURE:		(5X)
FINISH TIME:		
14.0	QC3	INSPECT POWDER COAT/ CHEMICAL CONVERSION
		
Comment: INSPECT POWDER COAT/ CHEMICAL CONVERSION		FL 08/07/31 (5)
15.0	PB674300169	90 Degree Cover Plate
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) 90 Degree Cover Plate batch: 340069		PL 08-08-26
16.0	PB674300183	PB67-43001-83
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) PB67-43001-83 batch: 40096		PL 08-08-26
17.0	MS27039110	Screw
		
Comment: Qty.: 8.0000 Each(s)/Unit Total : 40.0000 Each(s) Screw batch: 109031		PL 08-08-26
18.0	NAS1149F0316P	WASHER
		
Comment: Qty.: 8.0000 Each(s)/Unit Total : 40.0000 Each(s) WASHER batch: m109031		PL 08-08-26
19.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- match drill cover to existing holes in support 2- assemble as per dwg		PL 08-08-26 3

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Job Number: 40607		Part Number: PB674300113
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
20.0	QC5 	INSPECT WORK TO CURRENT STEP  Soclos 126 (x3)
Comment: INSPECT WORK TO CURRENT STEP		
21.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Pat E		MF 08-08-26
22.0	QC21 	FINAL INSPECTION/W/O RELEASE  08/08/27 d/s MF 08-08-26
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion 		



① -11 FWD ADJUSTABLE BLADE SUPPORT ASSY ✓
SCALE 0.250

① -13 AFT ADJUSTABLE BLADE SUPPORT ASSY

40607

A rectangular metal identification placard for an aircraft. The top line reads "PREMIER AVIATION, INC.". Below that, in smaller letters, is "1922 Aviation Parkway, Grand Prairie, Texas 75082". The bottom section contains the registration number "B67-43001" in large letters, with "D" on the far left and "91" on the far right.

ORIGINAL

